
Area Imager Bar Code Scanner

2D CONFIGURATION GUIDE

SYMBOLGY PROGRAMMING

for POCKET SCANNERS

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Note: Due to product improvement programs, specifications and features are subject to change without prior notice.

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Chapter 1 General Description

Thank you for purchasing this barcode scanner with an advanced and versatile decoder. The decoder works with variety of barcode types, reading devices, and computer interfaces. It discriminates over twenty different symbologies automatically.

This menu provides an easy way to configure the decoding options and interface selections by scanning bar codes listed in the menu.

FCC Approval

This device had been tested in accordance with the procedures and in compliance with Part 15 Subpart B of FCC Rules and keeps all requirements, according ANSI C63.4 & FCC Part 15 B Regulation and CISPR22 Class B.

CE Standards

The CE mark as shown here indicates this product had been tested in accordance with the procedures given in European Council Directive 2004/108/EC and confirmed to comply with the Europe Standard EN55022:2006:Class B, EN 55024:1998+A1:2001+A2:2003,IEC61000-3-2:2006,IEC61000-3-3:1995+A1:2005,IEC61000-4-2:2001,IEC61000-4-:2006,IEC61000-4-4:2004,IEC61000-4-5: 2006,IEC61000-4-6:2001,IEC61000-4-8:2001,IEC61000-4-11:2004.

LEGISLATION AND WEEE SYMBOL

This marking shown on the product or its literature, indicates that it should not be disposed with other households wastes at the end of its working life. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please separate this from other types of wastes and recycle it responsibly to promote the sustainable re-use of material resources. Household users should contact either the retailer where they purchased this product, or their local government office, for details of where and how they can take this item for environmentally safe recycling. Business users should contact their supplier and check the terms and conditions of the purchase.

Chapter 2 Introduction

This document provide an easy way to program the decoding options and interface selections by scanning bar codes listed in this guide.

Important Notice

1. This document is in A5 size. Please check your printing setting before printing it out.
2. When printing barcodes for programming, the use of a high-resolution laser printer is strongly suggested for the best scan result.
3. The settings shall be updated periodically without prior notice. For the latest version, please contact your authorized distributor.

Factory Default Setting

The factory default settings are shown with < > and bold in the following sections. You can make your own settings by scan a series of selected barcode patches in this manual to affect setup and programming of your handheld 2D Image Reader.

By scanning “Set All Defaults” Label, the settings will go back to the factory default settings.

Settings and Programming

Scan a series of selected barcode patches in this manual to affect setup and programming of your handheld 2D Image Reader. Decoding options and interface protocols can be tailored to a specific application.

Setup parameters are stored in non-volatile memory in the scanner and are retained even when power is off. Setup parameters change only when you reset them.

You may need to hide adjacent code patches with your hand when doing programming scanning.

Chapter 3 User Preference

RETURN TO DEFAULT

Scan this bar code to restore the factory default values for symbology settings.



Set Factory Default

PARAMETER SCANNING

To disable decoding of parameter bar codes, including the **Set All Defaults** parameter bar code, scan the Disable Parameter Scanning bar code below. To enable decoding of parameter bar codes, scan **Enable Parameter Scanning**.



< Enable Parameter Scanning >



Disable Parameter Scanning

DECODING ILLUMINATION

Selecting Enable Illumination causes the decoder to flash illumination on every image capture to aid decoding. Select Disable Illumination to prevent the decoder from using decoding illumination.

Enabling illumination usually results in superior images. The effectiveness of the illumination decreases as the distance to the target increases.



< Enable Decoding Illumination >



Disable Decoding Illumination

DECODE AIMING PATTERN

This parameter only applies when in Decode Mode. Select Enable Decode Aiming Pattern to project the aiming pattern during bar code capture, or Disable Decode Aiming Pattern to turn the aiming pattern off.



< Enable Decode Aiming Pattern >



Disable Decode Aiming Pattern

ENABLE SCREEN READING

This mode improves bar code reading performance with target bar codes displayed on mobile phones and electronic displays.



< Enable Mobile Phone/Display Mode >



Disable Mobile Phone/Display Mode

Chapter 7 Symbologies

Introduction

This chapter describes symbology features and provides the programming bar codes for selecting these features.

The device is shipped with the settings shown in the Symbology Default Table. If the default values suit requirements, programming is not necessary.

Note: Most computer monitors allow scanning the bar codes directly on the screen. When scanning from the screen, be sure to set the document magnification to a level where the bar code can be seen clearly, and bars and/or spaces are not merging.

SYMBOLGY PARAMETER DEFAULTS

Table below lists the defaults for all symbologies parameters. To change any option, scan the appropriate barcode(s) provided in the Symbologies Parameters section.

Symbology Default Table

Parameter	Default
UPC/EAN	
UPC-A	Enable
UPC-E	Enable
UPC-E1	Disable
EAN-8/JAN 8	Enable
EAN-13/JAN 13	Enable
Bookland EAN	Disable
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	Ignore
UPC/EAN/JAN Supplemental Redundancy	10
Transmit UPC-A Check Digit	Enable
Transmit UPC-E Check Digit	Enable
Transmit UPC-E1 Check Digit	Enable
UPC-A Preamble	System Character
UPC-E Preamble	System Character
UPC-E1 Preamble	System Character
Convert UPC-E to A	Disable
Convert UPC-E1 to A	Disable

EAN-8/JAN-8 Extend	Disable
UCC Coupon Extended Code	Disable
Code 128	
Code 128	Enable
UCC/EAN-128	Enable
ISBT 128	Enable
Code 39	
Code 39	Enable
Trioptic Code 39	Disable
Convert Code 39 to Code 32 (Italian Pharmacy Code)	Disable
Code 32 Prefix	Disable
Set Length(s) for Code 39	2 to 55
Code 39 Check Digit Verification	Disable
Transmit Code 39 Check Digit	Disable
Code 39 Full ASCII Conversion	Disable
Buffer Code 39	Disable
Code 93	
Code 93	Disable
Set Length(s) for Code 93	4 to 55
Code 11	
Code 11	Disable
Set Lengths for Code 11	4 to 55
Code 11 Check Digit Verification	Disable

Transmit Code 11 Check Digit(s)	Disable
Interleaved 2 of 5 (ITF)	
Interleaved 2 of 5 (ITF)	Disable
Set Lengths for I 2 of 5	14
I 2 of 5 Check Digit Verification	Disable
Transmit I 2 of 5 Check Digit	Disable
Convert I 2 of 5 to EAN 13	Disable
Discrete 2 of 5 (DTF)	
Discrete 2 of 5	Disable
Set Length(s) for D 2 of 5	12
Codabar (NW - 7)	
Codabar	Disable
Set Lengths for Codabar	5 to 55
CLSI Editing	Disable
NOTIS Editing	Disable
MSI	
MSI	Disable
Set Length(s) for MSI	4 to 55
MSI Check Digits	One
Transmit MSI Check Digit	Disable
MSI Check Digit Algorithm	Mod 10/Mod 10
Postal Codes	
US Postnet	Enable
US Planet	Enable

UK Postal	Enable
Transmit UK Postal Check Digit	Enable
Japan Postal	Enable
Australian Postal	Enable
Dutch Postal	Enable
Transmit US Postal Check Digit	Enable
RSS (Reduced Space Symbology)	
RSS 14	Enable
RSS Limited	Enable
RSS Expanded	Enable
Convert RSS to UPC/EAN	Disable
Composite	
Composite CC-C	Disable
Composite CC-A/B	Disable
Composite TLC-39	Disable
UPC Composite Mode	Always Linked
Composite Beep Mode	Beep As Each Code Type is Decoded
UCC/EAN Code 128 Emulation Mode for UCC/EAN Composite Codes	Disable
2D Symbologies	
PDF417	Enable
MicroPDF417	Disable
Code 128 Emulation	Disable

Data Matrix	Enable
Maxicode	Enable
QR Code	Enable
Symbology-Specific Security Levels	
Redundancy Level	1
Security Level	1
Inter character Gap Size	Normal
Report Version	
Macro PDF	
Macro PDF Transmit/Decode Mode Symbols	Pass through Mode
Transmit Macro PDF Control Header	Disable
Escape Characters	None
Flush Macro PDF Buffer	
Abort Macro PDF Entry	

UPC/EAN

Enable/Disable UPC-A

To enable or disable UPC-A, scan the appropriate barcode below.



< Enable UPC-A >



Disable UPC-A

Enable/Disable UPC-E

To enable or disable UPC-E, scan the appropriate bar code below.



< Enable UPC-E >



Disable UPC-E

Enable/Disable UPC-E1

UPC-E1 is disabled by default. To enable or disable UPC-E1, scan the appropriate bar code below.

Note: UPC-E1 is not a UCC (Uniform Code Council) approved symbology.



Enable/Disable EAN-8/JAN-8

To enable or disable EAN-8/JAN-8, scan the appropriate bar code below.



Enable/Disable EAN-13/JAN-13

To enable or disable EAN-13/JAN-13, scan the appropriate bar code below.



< Enable EAN-13/JAN-13 >



Disable EAN-13/JAN-13

Enable/Disable Bookland EAN

To enable/disable Bookland EAN, scan the appropriate barcode below.



Enable Bookland EAN



< Disable Bookland EAN >

Decode UPC/EAN/JAN Supplementals

Supplemental are bar codes appended according to specific format conventions (e.g., UPC A+2, UPC E+2, EAN 13+2). Six options are available.

- If Decode UPC/EAN/JAN Only With Supplemental is selected, UPC/EAN/JAN symbols without supplemental are not decoded.
- If Ignore Supplemental is selected, and the decoder is presented with a UPC/EAN/JAN with a supplemental, the UPC/EAN/JAN is decoded and the supplemental bar code is ignored.
- An Auto discriminate Option is also available. If this option is selected, choose an appropriate *UPC/EAN/JAN Supplemental Redundancy* value from the next page. A value of 5 or more is recommended.
- Enable 378/379 Supplemental Mode to delay only EAN-13/JAN-13 bar codes starting with a '378' or '379' prefix by the supplemental search process. All other UPC/EAN/JAN bar codes are exempt from the search and are reported instantly upon decodes.
- Select Enable 978 Supplemental Mode to delay only EAN-13/JAN-13 bar codes starting with a '978' prefix by the supplemental search process. All other UPC/EAN/JAN bar codes are exempt from the search and are reported instantly upon decodes.
- Select Enable Smart Supplemental Mode to delay only EAN-13/JAN-13 bar codes starting with a '378', '379', or '978' prefix by the supplemental search process. All other UPC/EAN/JAN bar codes are exempt from the search and are reported instantly upon decodes.

Note: To minimize the risk of invalid data transmission, select either to decode or ignore supplemental characters.



Decode UPC/EAN/JAN Only
With Supplemental



< Ignore Supplemental >



Auto discriminate UPC/EAN/JAN
Supplemental



Enable 378/379 Supplemental Mode



Enable 978 Supplemental Mode



Enable Smart Supplemental Mode

UPC/EAN/JAN Supplemental Redundancy

With Auto discriminate UPC/EAN/JAN Supplemental selected, this option adjusts the number of times a symbol without supplemental is decoded before transmission. The range is from two to thirty times. Five or above is recommended when decoding a mix of UPC/EAN/JAN symbols with and without supplemental, and the auto discriminate option is selected. The default is set at 10.

Scan the bar code below to set a decode redundancy value. Next, scan two numeric bar codes in *Appendix A, Numeric Bar Codes*. Single digit numbers must have a leading zero. To correct an error or change a selection, scan Cancel.



UPC/EAN/JAN Supplemental Redundancy

Transmit UPC-A Check Digit

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-A check digit. It is always verified to guarantee the integrity of the data.



< Transmit UPC-A Check Digit >



Do Not Transmit UPC-A Check Digit

Transmit UPC-E Check Digit

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-E check digit. It is always verified to guarantee the integrity of the data.



< Transmit UPC-E Check Digit >



Do Not Transmit UPC-E Check Digit

Transmit UPC-E1 Check Digit

The check digit is the last character of the symbol used to verify the integrity of the data. Scan the appropriate bar code below to transmit the bar code data with or without the UPC-E1 check digit. It is always verified to guarantee the integrity of the data.



< Transmit UPC-E1 Check Digit >



Do Not Transmit UPC-E1 Check
Digit

UPC-A Preamble

Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-A preamble to the host device: transmit System Character only, transmit System Character and Country Code ("0" for USA), and transmit no preamble. Select the appropriate option to match the host system.



No Preamble (<DATA>)



< System Character >
(<SYSTEM CHARACTE>
<DATA>)



System Character & Country Code
(< COUNTRY CODE> <SYSTEM
CHARACTER> <DATA>)

UPC-E Preamble

Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-E preamble to the host device: transmit System Character only, transmit System Character and Country Code ("0" for USA), and transmit no preamble. Select the appropriate option to match the host system.



No Preamble (<DATA>)



< System Character >
(<SYSTEM CHARACTE>
<DATA>)



System Character & Country Code(<
COUNTRY CODE> <SYSTEM
CHARACTER> <DATA>)

UPC-E1 Preamble

Preamble characters are part of the UPC symbol, and include Country Code and System Character. There are three options for transmitting a UPC-E1 preamble to the host device: transmit System Character only, transmit System Character and Country Code ("0" for USA), and transmit no preamble. Select the appropriate option to match the host system.



No Preamble (<DATA>)



< System Character >
(<SYSTEM CHARACTER>
<DATA>)



System Character & Country Code (<
COUNTRY CODE> <SYSTEM
CHARACTER> <DATA>)

Convert UPC-E to UPC-A

Enable this to convert UPC-E (zero suppressed) decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit). When disabled, UPC-E decoded data is transmitted as UPC-E data, without conversion.



Convert UPC-E to UPC-A (Enable)



< Do Not Convert UPC-E to UPC-A >
(Disable)

Convert UPC-E1 to UPC-A

Enable this to convert UPC-E1 decoded data to UPC-A format before transmission. After conversion, the data follows UPC-A format and is affected by UPC-A programming selections (e.g., Preamble, Check Digit).

When disabled, UPC-E1 decoded data is transmitted as UPC-E1 data, without conversion.



Convert UPC-E1 to UPC-A (Enable)



**< Do Not Convert UPC-E1 to UPC-A >
(Disable)**

EAN-8/JAN-8 Extend

When enabled, this parameter adds five leading zeros to decoded EAN-8 symbols to make them compatible in format to EAN-13 symbols.

When disabled, EAN-8 symbols are transmitted as is.



Enable EAN/JAN Zero Extend



< Disable EAN/JAN Zero Extend >

UCC Coupon Extended Code

When enabled, this parameter decodes UPC-A bar codes starting with digit '5', EAN-13 bar codes starting with digit '99', and UPCA/EAN-128 Coupon Codes. UPCA, EAN-13, and EAN-128 must be enabled to scan all types of Coupon Codes.



Enable UCC Coupon Extended Code



**< Disable UCC Coupon Extended
Code >**

Note: Use the *Decode UPC/EAN Supplemental Redundancy* parameter to control auto discrimination of the EAN128 (right half) of a coupon code.

CODE 128

Enable/Disable Code 128

To enable or disable Code 128, scan the appropriate bar code below.



< Enable Code 128 >



Disable Code 128

Enable/Disable UCC/EAN-128

To enable or disable UCC/EAN-128, scan the appropriate bar code below.



< Enable UCC/EAN-128 >



Disable UCC/EAN-128

Enable/Disable ISBT 128

ISBT 128 is a variant of Code 128 used in the blood bank industry. Scan a bar code below to enable or disable ISBT 128. If necessary, the host must perform concatenation of the ISBT data.



< Enable ISBT 128 >



Disable ISBT 128

CODE 39

Enable/Disable Code 39

To enable or disable Code 39, scan the appropriate bar code below.



< Enable Code 39 >



Disable Code 39

Enable/Disable Trioptic Code 39

Trioptic Code 39 is a variant of Code 39 used in the marking of computer tape cartridges. Trioptic Code 39 symbols always contain six characters. To enable or disable Trioptic Code 39, scan the appropriate bar code below.



Enable Trioptic Code 39



< Disable Trioptic Code 39 >

Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously.

Convert Code 39 to Code 32

Code 32 is a variant of Code 39 used by the Italian pharmaceutical industry. Scan the appropriate bar code below to enable or disable converting Code 39 to Code 32.

Note: Code 39 must be enabled for this parameter to function.



Enable Convert Code 39 to Code 32



< Disable Convert Code 39 to Code 32 >

Code 32 Prefix

Scan the appropriate bar code below to enable or disable adding the prefix character “A” to all Code 32 bar codes.

Note: Convert Code 39 to Code 32 must be enabled for this parameter to function.



Enable Code 32 Prefix



< Disable Code 32 Prefix >

Set Lengths for Code 39

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 39 to any length, one or two discrete lengths, or lengths within a specific range. If Code 39 Full ASCII is enabled, Length within a Range or Any Length is the preferred options.

Note: When setting lengths for different bar code types by scanning single digit numbers, single digit numbers must always be preceded by a leading zero.

- One Discrete Length - Select this option to decode only Code 39 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only Code 39 symbols with 14 characters, scan Code 39 - One Discrete Length, then scan 1 followed by 4. To correct an error or change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only Code 39 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only those Code 39 symbols containing either 2 or 14 characters, select Code 39 - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or change the selection, scan Cancel barcode.
- Length Within Range - Select this option to decode a Code 39 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode Code 39 symbols containing between 4 and 12 characters, first scan Code 39 - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan Cancel barcode.
- Any Length - Select this option to decode Code 39 symbols containing any number of characters within the decoder capability.



Code 39 - One Discrete Length



Code 39 - Two Discrete Lengths



Code 39 - Length Within Range



Code 39 - Any Length

Code 39 Check Digit Verification

When this feature is enabled, the decoder checks the integrity of all Code 39 symbols to verify that the data complies with specified check digit algorithm. Only Code 39 symbols which include a modulo 43 check digit are decoded. Enable this feature if the Code 39 symbols contain a Modulo 43 check digit.



Enable Code 39 Check Digit



< Disable Code 39 Check Digit >

Transmit Code 39 Check Digit

Scan a bar code below to transmit Code 39 data with or without the check digit.



Transmit Code 39 Check Digit
(Enable)



< Do Not Code 39 Check Digit >
(Disable)

Note: Code 39 Check Digit Verification must be enabled for this parameter to function.

Code 39 Full ASCII Conversion

Code 39 Full ASCII is a variant of Code 39 which pairs characters to encode the full ASCII character set. To enable or disable Code 39 Full ASCII, scan the appropriate bar code below.



Enable Code 39 Full ASCII



< Disable Code 39 Full ASCII >

Note: Trioptic Code 39 and Code 39 Full ASCII cannot be enabled simultaneously.

Code 39 Full ASCII to Full ASCII Correlation is host-dependent, and is therefore described in the ASCII Character Set Table for the appropriate interface.

Code 39 Buffering (Scan & Store)

This feature allows the decoder to accumulate data from multiple Code 39 symbols.

Selecting the Scan and Store option (Buffer Code 39) temporarily buffers all Code 39 symbols having a leading space as a first character for later transmission. The leading space is not buffered.

Decode of a valid Code 39 symbol with no leading space causes transmission in sequence of all buffered data in a first-in first-out format, plus transmission of the “triggering” symbol. See the following pages for further details.

When the Do Not Buffer Code 39 option is selected, all decoded Code 39 symbols are transmitted immediately without being stored in the buffer.

This feature affects Code 39 only. If selecting Buffer Code 39, we recommend configuring the decoder to decode Code 39 symbology only.



Buffer Code 39 (Enable)



< Do Not Buffer Code 39 (Disable) >

While there is data in the transmission buffer, selecting Do Not Buffer Code 39 is not allowed. The buffer holds 200 bytes of information.

To disable Code 39 buffering when there is data in the transmission buffer, first force the buffer transmission or clear the buffer.

Buffer Data

To buffer data, Code 39 buffering must be enabled and a Code 39 symbol must be read with a space immediately following the start pattern.

- Unless the data overflows the transmission buffer, the decoder issues a lo/hi beep to indicate successful decode and buffering. (For overflow conditions, see *Overfilling Transmission Buffer*.)
- The decoder adds the decoded data excluding the leading space to the transmission buffer.
- No transmission occurs.

Clear Transmission Buffer

To clear the transmission buffer, scan the Clear Buffer bar code below, which contains only a start character, a dash (minus), and a stop character.

- The decoder issues a short hi/lo/hi beep.
- The decoder erases the transmission buffer.
- No transmission occurs.



Clear Buffer

Note: The Clear Buffer contains only the dash (minus) character. In order to scan this command, be sure Code 39 length is set to include length 1.

Transmit Buffer

There are two methods to transmit the Code 39 buffer.

1. Scan the Transmit Buffer bar code below. Only a start character, a plus (+), and a stop character.
 - The decoder transmits and clears the buffer.
 - The decoder issues a Lo/Hi beep.



Transmit Buffer

2. Scan a Code 39 bar code with a leading character other than a space.
 - The decoder appends new decode data to buffered data.
 - The decoder transmits and clears the buffer.
 - The decoder signals that the buffer was transmitted with a lo/hi beep.
 - The decoder transmits and clears the buffer.

Note: The Transmit Buffer contains only a plus (+) character. In order to scan this command, be sure Code 39 length is set to include length 1.

Overfilling Transmission Buffer

The Code 39 buffer holds 200 characters. If the symbol just read results in an overflow of the transmission buffer:

- The decoder indicates that the symbol was rejected by issuing three long, high beeps.
- No transmission occurs. The data in the buffer is not affected.

Attempt to Transmit an Empty Buffer

If the symbol just read was the Transmit Buffer symbol and the Code 39 buffer is empty:

- A short lo/hi/lo beep signals that the buffer is empty.
- No transmission occurs.
- The buffer remains empty.

CODE 93

Enable/Disable Code 93

To enable or disable Code 93, scan the appropriate bar code below.



Enable Code 93



< Disable Code 93 >

Set Lengths for Code 93

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 93 to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only Code 93 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only Code 93 symbols with 14 characters, scan Code 93 - One Discrete Length, then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only Code 93 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only those Code 93 symbols containing either 2 or 14 characters, select Code 93 - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.

- Length Within Range - Select this option to decode a Code 93 symbol with a specific length range. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode Code 93 symbols containing between 4 and 12 characters, first scan Code 93 - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan Cancel barcode.
- Any Length - Scan this option to decode Code 93 symbols containing any number of characters within the decoder's capability.



Code 93 – One Discrete Length



Code 93 – Two Discrete Length



<Code 93 – Length Within Range>



Code 93 – Any Length

CODE 11

To enable or disable Code 11, scan the appropriate bar code below.



Enable Code 11



< Disable Code 11 >

Set Lengths for Code 11

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Code 11 to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only Code 11 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only Code 11 symbols with 14 characters, scan Code 11 - One Discrete Length, then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel on barcode.
- Two Discrete Lengths - Select this option to decode only Code 11 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only those Code 11 symbols containing either 2 or 14 characters, select Code 11 - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.

- Length Within Range - Select this option to decode a Code 11 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode Code 11 symbols containing between 4 and 12 characters, first scan Code 11 - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan Cancel barcode.
- Any Length - Scan this option to decode Code 11 symbols containing any number of characters within the decoder capability.



Code 11 - One Discrete Length



Code 11 - Two Discrete Lengths



Code 11 - Length Within Range



Code 11 - Any Length

Code 11 Check Digit Verification

This feature allows the decoder to check the integrity of all Code 11 symbols to verify that the data complies with the specified check digit algorithm. This selects the check digit mechanism for the decoded Code 11 bar code. The options are to check for one check digit, check for two check digits, or disable the feature.

To enable this feature, scan the bar code below corresponding to the number of check digits encoded in the Code 11 symbols.



< Disable >



One Check Digit



Two Check Digits

Transmit Code 11 Check Digits

Parameter # 2Fh

This feature selects whether or not to transmit the Code 11 check digit(s).



**Transmit Code 11 Check Digit(s)
(Enable)**



**< Do Not Transmit Code 11 Check
Digit(s) (Disable) >**

Note: Code 11 Check Digit Verification must be enabled for this parameter to function.

INTERLEAVED 2 OF 5 (ITF)

Enable/Disable Interleaved 2 of 5

To enable or disable Interleaved 2 of 5, scan the appropriate bar code below, and select an Interleaved 2 of 5 length from the following pages.



Enable Interleaved 2 of 5



< Disable Interleaved 2 of 5 >

Set Lengths for Interleaved 2 of 5

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for I 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only I 2 of 5 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only I 2 of 5 symbols with 14 characters, scan I 2 of 5 - One Discrete Length, then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only I 2 of 5 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only those I 2 of 5 symbols containing either 2 or 14 characters, select I 2 of 5 - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.

first scan I 2 of 5 - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan Cancel barcode.

- Any Length - Scan this option to decode I 2 of 5 symbols containing any number of characters within the decoder capability.

Note: Due to the construction of the I 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (I 2 of 5 - One Discrete Length - Two Discrete Lengths) for I 2 of 5 applications.



I 2 of 5 - One Discrete Length



I 2 of 5 - Two Discrete Lengths



I 2 of 5 - Length Within Range



I 2 of 5 - Any Length

I 2 of 5 Check Digit Verification

When this feature is enabled, the decoder checks the integrity of all I 2 of 5 symbols to verify the data complies with either the specified Uniform Symbology Specification (USS), or the Optical Product Code Council (OPCC) check digit algorithm.



< Disable >



USS Check Digit



OPCC Check Digit

Transmit I 2 of 5 Check Digit

Scan the appropriate bar code below to transmit I 2 of 5 data with or without the check digit.



**Transmit I 2 of 5 Check
Digit(Enable)**



**< Do Not Transmit I 2 of 5 Check
Digit (Disable) >**

Convert I 2 of 5 to EAN-13

Enable this parameter to convert 14-character I 2 of 5 codes to EAN-13, and transmit to the host as EAN-13. To accomplish this, the I 2 of 5 code must be enabled, and the code must have a leading zero and a valid EAN-13 check digit.



Convert I 2 of 5 to EAN-13 (Enable)



< Do Not Convert I 2 of 5 to EAN-13 >
(Disable)

DISCRETE 2 OF 5 (DTF)

Enable/Disable Discrete 2 of 5

To enable or disable Discrete 2 of 5, scan the appropriate bar code below.



Enable Discrete 2 of 5



< Disable Discrete 2 of 5 >

Set Lengths for Discrete 2 of 5

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for D 2 of 5 to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only D 2 of 5 symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only D 2 of 5 symbols with 14 characters, scan D 2 of 5 - One Discrete Length, and then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only D 2 of 5 symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only those D 2 of 5 symbols containing either 2 or 14 characters, select D 2 of 5 - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.
- Length Within Range - Select this option to decode a D 2 of 5 symbol with a specific length range. Select lengths using numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode D 2 of 5 symbols containing between 4 and 12 characters, first scan D 2 of 5 - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero).

- To correct an error or change the selection, scan Cancel barcode.
• Any Length - Scan this option to decode D 2 of 5 symbols containing any number of characters within the decoder capability.

Note: Due to the construction of the D 2 of 5 symbology, it is possible for a scan line covering only a portion of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (D 2 of 5 - One Discrete Length - Two Discrete Lengths) for D 2 of 5 applications.



D 2 of 5 -One Discrete Length



D 2 of 5 -Two Discrete Lengths



D 2 of 5 – Lengths Within Range



D 2 of 5 -Any Length

CODABAR (NW-7)

Enable/Disable Codabar

To enable or disable Codabar, scan the appropriate bar code below.



Enable Codabar



< Disable Codabar >

Set Lengths for Codabar

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for Codabar to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only Codabar symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only Codabar symbols with 14 characters, scan Codabar - One Discrete Length, then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only Codabar symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only Codabar symbols containing either 2 or 14 characters, select Codabar - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.

first scan Codabar - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct an error or change the selection, scan Cancel barcode.

- Any Length - Scan this option to decode Codabar symbols containing any number of characters within the decoder capability.



Codabar - One Discrete Length



Codabar - Two Discrete Lengths



Codabar - Length Within Range



Codabar - Any Length

CLSI Editing

When enabled, this parameter strips the start and stops characters and inserts a space after the first, fifth, and tenth characters of a 14-character Codabar symbol. Enable this feature if the host system requires this data format.

Note: Symbol length does not include start and stop characters.



Enable CLSI Editing



< Disable CLSI Editing >

NOTIS Editing

When enabled, this parameter strips the start and stop characters from a decoded Codabar symbol. Enable this feature if the host system requires this data format.



Enable NOTIS Editing



< Disable NOTIS Editing >

MSI

Enable/Disable MSI

To enable or disable MSI, scan the appropriate bar code below.



Enable MSI



< Disable MSI >

Set Lengths for MSI

The length of a code refers to the number of characters (i.e., human readable characters), including check digit(s) the code contains. Set lengths for MSI to any length, one or two discrete lengths, or lengths within a specific range.

- One Discrete Length - Select this option to decode only MSI symbols containing a selected length. Select the length using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only MSI symbols with 14 characters, scan MSI - One Discrete Length, then scan 1 followed by 4. To correct an error or to change the selection, scan Cancel barcode.
- Two Discrete Lengths - Select this option to decode only MSI symbols containing either of two selected lengths. Select lengths using the numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode only MSI symbols containing either 2 or 14 characters, select MSI - Two Discrete Lengths, then scan 0, 2, 1, and then 4. To correct an error or to change the selection, scan Cancel barcode.
- Length Within Range - Select this option to decode a MSI symbol with a specific length range. Select lengths using numeric bar codes in *Appendix A, Numeric Bar Codes*. For example, to decode MSI symbols containing between 4 and 12 characters, first scan MSI - Length Within Range. Then scan 0, 4, 1, and 2 (single digit numbers must always be preceded by a leading zero). To correct

- Any Length - Scan this option to decode MSI symbols containing any number of characters within the decoder capability.

Note: Due to the construction of the MSI symbology, it is possible for a scan line covering only a portion of the code to be interpreted as a complete scan, yielding less data than is encoded in the bar code. To prevent this, select specific lengths (MSI - One Discrete Length - Two Discrete Lengths) for MSI applications.



MSI - One Discrete Length



MSI - Two Discrete Lengths



MSI - Length Within Range



MSI - Any Length

MSI Check Digits

With MSI symbols, one check digit is mandatory and always verified by the reader. The second check digit is optional. If the MSI codes include two check digits, scan the Two MSI Check Digits bar code to enable verification of the second check digit.

See *MSI Check Digit Algorithm* for the selection of second digit algorithms.



< One MSI Check Digits >



Two MSI Check Digits

Transmit MSI Check Digit(s)

Parameter # 2Eh

Scan a bar code below to transmit MSI data with or without the check digit.



**Transmit MSI Check Digit(s)
(Enable)**



**< Do Not Transmit MSI Check
Digit(s) (Disable) >**

MSI Check Digit Algorithm

Two algorithms are possible for the verification of the second MSI check digit. Select the bar code below corresponding to the algorithm used to encode the check digit.



MOD 10/MOD 11



< MOD 10/MOD 10 >

POSTAL CODES

US Postnet

To enable or disable US Postnet, scan the appropriate bar code below.



< Enable US Postnet >



Disable US Postnet

US Planet

To enable or disable US Planet, scan the appropriate bar code below.



< Enable US Planet >



Disable US Planet

UK Postal

To enable or disable UK Postal, scan the appropriate bar code below.



< Enable UK Postal >



<Disable UK Postal>

Transmit UK Postal Check Digit

Select whether to transmit UK Postal data with or without the check digit.



< Transmit UK Postal Check Digit >



Do Not Transmit UK Postal Check Digit

Japan Postal

To enable or disable Japan Postal, scan the appropriate bar code below.



Enable Japan Postal



<Disable Japan Postal >

Australian Postal

To enable or disable Australia Postal, scan the appropriate barcode below.



Enable Australian Postal



<Disable Australian Postal >

Transmit US Postal Check Digit

Select whether to transmit US Postal data with or without the check digit.



<Transmit US Postal Check Digit>



**Do not Transmit US Postal Check
Digit**

GS1 DATABAR

GS1 DataBar types include

- GS1 DataBar Omnidirectional
- GS1 DataBar Truncated
- GS1 DataBar Stacked
- GS1 DataBar Stacked Omnidirectional
- GS1 DataBar Limited
- GS1 DataBar Expanded
- GS1 DataBar Expanded Stacked

Scan the appropriate bar codes to enable or disable each type of GS1 DataBar.

GS1 DataBar

Scan the appropriate bar code below to enable or disable the following code types:

- GS1 DataBar Omnidirectional
- GS1 DataBar Truncated
- GS1 DataBar Stacked
- GS1 DataBar Stacked Omnidirectional,



<Enable GS1 DataBar>



Disable GS1 DataBar

GS1 DataBar Limited



Enable GS1 DataBar Limited



<Disable GS1 DataBar Limited>

GS1 DataBar Limited Security Level

The decoder offers four levels of decode security for GS1 DataBar Limited bar codes. There is an inverse relationship between security and decoder aggressiveness. Increasing the level of security may result in reduced aggressiveness in scanning, so only choose the level of security necessary.

- Level 1 – No clear margin required. This complies with the original GS1 standard, yet might result in erroneous decoding of the DataBar Limited bar code when scanning some UPC symbols that start with the digits “9” and “7”.
- Level 2 – Automatic risk detection. This level of security may result in erroneous decoding of DataBar Limited bar codes when scanning some UPC symbols. If a misdecode is detected, the decoder operates in Level 3 or Level 1.
- Level 3 – Security level reflects newly proposed GS1 standard that requires a 5X trailing clear margin.
- Level 4 – Security level extends beyond the standard required by GS1. This level of security requires a 5X leading and trailing clear margin.



Security Level 1



Security Level 2



<Security Level 3>



Security Level 4

GS1 DataBar Expanded

Scan the appropriate bar code below to enable or disable the following code types:

- GS1 DataBar Expanded
- GS1 DataBar Expanded Stacked.



<Enable GS1 DataBar Expanded>



Disable GS1 DataBar Expanded

Convert GS1 DataBar to UPC/EAN

This parameter only applies to GS1 DataBar and GS1 DataBar Limited symbols not decoded as part of a Composite symbol. Enable this to strip the leading '010' from DataBar and DataBar Limited symbols encoding a single zero as the first digit, and report the bar code as EAN-13.

For bar codes beginning with two or more zeros but not six zeros, this parameter strips the leading '0100' and reports the bar code as UPC-A. The UPC-A Preamble parameter that transmits the system character and country code applies to converted bar codes. Note that neither the system character nor the check digit can be stripped.



Enable Convert GS1 DataBar to UPC/EAN



<Disable Convert GS1 DataBar to UPC/EAN>

COMPOSITE

Composite CC-C

Scan a bar code below to enable or disable Composite bar codes of type CC-C.



Enable CC-C



< Disable CC-C >

Composite CC-A/B

Scan a bar code below to enable or disable Composite bar codes of type CC-A/B.



Enable CC-A/B



< Disable CC-A/B >

Composite TLC-39

Scan a bar code below to enable or disable Composite bar codes of type TLC-39.



Enable TLC39



< Disable TLC39 >

UPC Composite Mode

UPC symbols can be “linked” with a 2D symbol during transmission as if they were one symbol. There are three options for these symbols:

- Select UPC Never Linked to transmit UPC bar codes regardless of whether a 2D symbol is detected.
- Select UPC Always Linked to transmit UPC bar codes and the 2D portion. If 2D is not present, the UPC bar code does not transmit.
- If Auto discriminate UPC Composites is selected, the device determines if there is a 2D portion, and then transmits the UPC, as well as the 2D portion if present.



UPC Never Linked



< UPC Always Linked >



Auto discriminate UPC Composites

Composite Beep Mode

To select the number of decode beeps when a composite bar code is decoded, scan the appropriate bar code.



Single Beep after both are decoded



< Beep as each code type is decoded >



Double Beep after both are decoded

UCC/EAN Code 128 Emulation Mode for UCC/EAN Composite Codes

Select whether to enable or disable this mode.



Enable UCC/EAN Code 128
Emulation Mode for
UCC/EAN Composite Codes



< Disable UCC/EAN Code 128
Emulation Mode for
UCC/EAN Composite Codes >

2D SYMBOLOGIES

PDF417

Enable/Disable PDF417

To enable or disable PDF417, scan the appropriate bar code below.



< Enable PDF417 >



Disable PDF417

MICROPDF417

Enable/Disable MicroPDF417

To enable or disable MicroPDF417, scan the appropriate bar code below.



Enable MicroPDF417



< Disable MicroPDF417 >

Code 128 Emulation

When this parameter is enabled, the device transmits data from certain MicroPDF417 symbols as if it was encoded in Code 128 symbols. Transmit AIM Symbology Identifiers must be enabled for this parameter to work. If Code 128 Emulation is enabled, these MicroPDF417 symbols are transmitted with one of the following prefixes:

-]C1 if the first codeword is 903-907, 912, 914, 915
-]C2 if the first codeword is 908 or 909
-]C0 if the first codeword is 910 or 911

If disabled, they are transmitted with one of the following prefixes:

-]L3 if the first codeword is 903-907, 912, 914, 915
-]L4 if the first codeword is 908 or 909
-]L5 if the first codeword is 910 or 911

Scan a bar code below to enable or disable Code 128 Emulation.



Enable Code 128 Emulation



< Disable Code 128 Emulation >

DATA MATRIX

To enable or disable Data Matrix, scan the appropriate barcode below.



< Enable Data Matrix >



Disable Data Matrix

MAXICODE

To enable or disable Maxicode, scan the appropriate bar code below.



< Enable Maxicode >



Disable Maxicode

QR CODE

To enable or disable QR Code, scan the appropriate bar code below.



< Enable QR Code >



Disable QR Code

REDUNDANCY LEVEL

The decoder offers four levels of decodes redundancy. Select higher redundancy levels for decreasing levels of bar code quality. As redundancy levels increase, the decoder's aggressiveness decreases.

Select the redundancy level appropriate for the bar code quality.

Redundancy Level 1

The following code types must be successfully read twice before being decoded:

Code Type	Code Length
Codabar	8 characters or less
MSI	4 characters or less
D 2 of 5	8 characters or less
I 2 of 5	8 characters or less

Redundancy Level 2

The following code types must be successfully read twice before being decoded:

Code Type	Code Length
All	All

Redundancy Level 3

Code types other than the following must be successfully read twice before being decoded. The following codes must be read three times:

Code Type	Code Length
MSI Plessey	4 characters or less
D 2 of 5	8 characters or less
I 2 of 5	8 characters or less
Codabar	8 characters or less

Redundancy Level 4

The following code types must be successfully read three times before being decoded:

Code Type	Code Length
All	All



< Redundancy Level 1 >



Redundancy Level 2



Redundancy Level 3



Redundancy Level 4

SECURITY LEVEL

The decoder offers four levels of decode security for delta bar codes, which include the Code 128 family, UPC/EAN, and Code 93. Select increasing levels of security for decreasing levels of bar code quality. There is an inverse relationship between security and decoder aggressiveness, so choose only that level of security necessary for any given application.

- **Security Level 0:** This setting allows the decoder to operate in its most aggressive state, while providing sufficient security in decoding most “in-spec” bar codes.
- **Security Level 1:** Select this option if misdecodes occur. This default setting should eliminate most misdecodes.
- **Security Level 2:** Select this option if Security level 1 fails to eliminate misdecodes.
- **Security Level 3:** If Security Level 2 was selected and misdecodes still occur, select this security level. Be advised, selecting this option is an extreme measure against miss-decoding severely out of spec bar codes. Selecting this level of security significantly impairs the decoding ability of the decoder. If this level of security is necessary, try to improve the quality of the bar codes.



Security Level 0



< Security Level 1 >



Security Level 2



Security Level 3

INTERCHARACTER GAP SIZE

The Code 39 and Codabar symbologies have an intercharacter gap that is typically quite small. Due to various bar code-printing technologies, this gap can grow larger than the maximum size allowed, preventing the decoder from decoding the symbol. If this problem occurs, scan the Large Intercharacter Gaps parameter to tolerate these out-of-specification bar codes.



< Normal Intercharacter Gaps >



Large Intercharacter Gaps

Report Version

Scan the bar code below to report the version of software currently installed in the decoder.



Report Software Version

MACRO PDF FEATURES

Macro PDF is a special feature for concatenating multiple PDF symbols into one file. The decoder can decode symbols that are encoded with this feature, and can store more than 64 kb of decoded data stored in up to 50 Macro PDF symbols.

Caution: When printing, keep each Macro PDF sequence separate, as each sequence has unique identifiers. Do not mix bar codes from several Macro PDF sequences, even if they encode the same data. When scanning Macro PDF sequences, scan the entire Macro PDF sequence without interruption.

Macro PDF User Indications

In this mode the decoder provides the following feedback.

Macro PDF User Indications

User Scans	Pass through All Symbols		Transmit Any Symbol in Set		Buffer All Symbols	
	Beep	T	Beep	T	Beep	T
Last Macro PDF in set	Decode Beep	Y	Decode Beep	Y	Decode Beep	Y
Any Macro PDF in set except last	Decode Beep	Y	Decode Beep	Y	2 Short Low	N
Macro PDF is not in current Set	Decode Beep	Y	2 Long Low	N	2 Long Low	N
Invalid formatted Macro PDF	Decode Beep	Y	2 Long Low	N	2 Long Low	N
Macro PDF from a set has already been scanned	Decode Beep	Y	4 Long Low	N	4 Long Low	N
Out of Macro PDF memory	N/A	-	3 Long Low	N	3 Long Low	N
Any non-Macro PDF scanned during a set	N/A	-	4 Long Low	N	4 Long Low	N
Flush Macro PDF	Low Hi	N	5 Long Low	N	5 Long Low	Y
Abort Macro PDF	High Low High Low	N	High Low High Low	N	High Low High Low	N
Notes: 1. The beep only sounds if the *BEEPER_ON signal is connected. 2. The column marked T indicates whether the symbol is transmitted to the host. N = No transmission.						

Macro PDF Transmit / Decode Mode Symbols

Select one of the options below for handling Macro PDF decoding. In *Buffer All Symbols* the decoder can handle sets of up to 50 maximum-sized Macro PDF symbols. In all other modes there is no limit to the size of the Macro PDF set.

- **Buffer All Symbols / Transmit Macro PDF When Complete:** This transmits all decode data from an entire Macro PDF sequence only when the entire sequence is scanned and decoded. Use the beeper and LED signals when using this mode to ensure proper user feedback.
- If the decode data exceeds the limit of 50 symbols, there is no transmission because the entire sequence was not scanned. Use the parameter *Flush Macro Buffer* to purge the buffer.
- **Transmit Any Symbol in Set / No Particular Order:** This transmits data from each Macro PDF symbol as decoded, regardless of the sequence (although some error handling is performed). When selecting this mode, enable Transmit Macro PDF Control Header. Also use the beeper and LED signals provided to ensure proper user feedback.
- **Pass through All Symbols:** This transmits and decodes all Macro PDF symbols and performs no processing. In this mode the host is responsible for detecting and parsing the Macro PDF sequences.

Use this mode when the decoder's BEEPER_ON signal is not used to drive a beeper. In the other modes, some Macro PDF scanning sequences provide audible feedback only, so if BEEPER_ON is not used no user feedback is provided. All actions marked No Transmission provide no feedback unless the BEEPER_ON signal is used. By using Pass through All Symbols mode every user decode is transmitted to the host where the host software can provide the appropriate feedback.



Buffer All Symbols / Transmit Macro
PDF When Complete



Transmit Any Symbol in Set / No
Particular Order



< Pass through All Symbols >

Transmit Macro PDF Control Header

When enabled, this activates transmission of the control header, which contains the segment index and the file ID, in Macro PDF symbols. For example, the field may be: \92800000\725\120\343. The five digits after the \928 are the segment index (or block index), and \725\120\343 is the file ID.

Enable this when selecting *Transmit Any Symbol in Set / No Particular Order* for the *Macro PDF Transmit / Decode Mode Symbols*, and disable this when selecting *Buffer All Symbols / Transmit Macro PDF When Complete*. This parameter has no effect when *Pass through All Symbols* is selected.



Enable Macro PDF Control Header
Transmit



< Disable Macro PDF Control Header
Transmit >

Escape Characters

This enables the backslash (\) character as an Escape character for systems that can process transmissions containing special data sequences. Scan a bar code below to either format special data according to the GLI (Global Label Identifier) protocol, or to disable this parameter. This parameter only affects the data portion of a Macro PDF symbol transmission; the Macro PDF Control Header (if enabled) is always sent with GLI formatting.



GLI Protocol



< None >

Flush Macro Buffer

This flushes the buffer of all decoded Macro PDF data stored to that point, transmits it to the host device, and aborts from Macro PDF mode.



Flush Macro PDF Buffer

Abort Macro PDF Entry

This clears all currently-stored Macro PDF data in the buffer without transmission and aborts from Macro PDF mode.



Abort Macro PDF Entry

APPENDIX A: NUMERIC BAR CODES

For parameters requiring specific numeric values, scan the appropriately numbered bar code(s).



0



1



2



3



4



5



6



7



8



9

Cancel

To correct an error or change a selection, scan the bar code below.



Cancel

APPENDIX B: READABLE SYMBOLOGIES

1D Symbolologies

Symbologies	Default Enable
EAN/UPC	
UPC-A	○
UPC-E	○
UPC-E1	Disable
EAN-8/JAN 8	○
EAN-13/JAN 13	○
Bookland EAN	○
Bookland ISBN Format	ISBN-10
Decode UPC/EAN/JAN Supplementals (2 and 5 digits)	Ignore
UPC/EAN/JAN Supplemental Redundancy	10
Decode UPC/EAN/JAN Supplemental AIM ID	Combined
Transmit UPC-A Check Digit	○
Transmit UPC-E Check Digit	○
Transmit UPC-E1 Check Digit	○
UPC-A Preamble	System Character
UPC-E Preamble	System Character
UPC-E1 Preamble	System Character
Convert UPC-E to A	Disable
Convert UPC-E1 to A	Disable
EAN-8/JAN-8 Extend	Disable
UCC Coupon Extended Code	Disable
Coupon Report	New Coupon Symbols
ISSN EAN	Disable

Symbologies	Default Enable
Code 128	
Code 128	<input type="radio"/>
Set Length(s) for Code 128	Any Length
GS1-128 (formerly UCC/EAN-128)	<input type="radio"/>
ISBT 128	<input type="radio"/>
ISBT Concatenation	Disable
Check ISBT Table	<input type="radio"/>
ISBT Concatenation Redundancy	10
Code 39	
Code 39	<input type="radio"/>
Trioptic Code 39	Disable
Convert Code 39 to Code 32 (Italian Pharmacy Code)	Disable
Code 32 Prefix	Disable
Set Length(s) for Code 39	Length Within Range: 2 to 55
Code 39 Check Digit	Disable
Transmit Code 39 Check Digit	Disable
Code 39 Full ASCII Conversion	Disable
Buffer Code 39	Disable
Code 93	
Code 93	Disable
Set Length(s) for Code 93	Length Within Range: 4 to 55
Code 11	
Code 11	Disable
Set Lengths for Code 11	Length Within Range: 4 to 55
Code 11 Check Digit Verification	Disable
Transmit Code 11 Check	Disable

Interleaved 2 of 5 (ITF)	
Interleaved 2 of 5 (ITF)	Disable
Set Lengths for I 2 of 5	1 Length; Length = 14
I 2 of 5 Check Digit Verification	Disable
Transmit I 2 of 5 Check Digit	Disable
Convert I 2 of 5 to EAN 13	Disable
Discrete 2 of 5 (DTF)	
Discrete 2 of 5	Disable
Set Length(s) for D 2 of 5	1 Length; Length = 12
Codabar (NW - 7)	
Codabar	Disable
Set Lengths for Codabar	Length Within Range: 5 to 55
CLSI Editing	Disable
NOTIS Editing	Disable
Codabar Upper or Lower Case Start/Stop Characters Detection	Upper Case
MSI	
MSI	Disable
Set Length(s) for MSI	Length Within Range: 4 to 55
MSI Check Digits	One
Transmit MSI Check Digit	Disable
MSI Check Digit Algorithm	Mod 10/Mod 10
Chinese 2 of 5	
Chinese 2 of 5	Disable
Matrix 2 of 5	
Matrix 2 of 5	Disable
Matrix 2 of 5 Lengths	Length; Length = 14
Matrix 2 of 5 Check Digit	Disable
Transmit Matrix 2 of 5 Check	Disable

Korean 3 of 5	
Korean 3 of 5	Disable
Inverse 1D	Regular
Postal Codes	
US Postnet	Disable
US Planet	Disable
Transmit US Postal Check Digit	<input type="radio"/>
UK Postal	Disable
Transmit UK Postal Check Digit	<input type="radio"/>
Japan Postal	Disable
Australia Post	Disable
Australia Post Format	Autodiscriminate
Netherlands KIX Code	Disable
USPS 4CB/One Code/Intelligent Mail	Disable
UPU FICS Postal	Disable
GS1 DataBar	
GS1 DataBar (GS1 DataBar Omnidirectional, GS1 DataBar Truncated, GS1 DataBar Stacked, GS1 DataBar Stacked Omnidirectional)	<input type="radio"/>
GS1 DataBar Limited	Disable
GS1 DataBar Limited Security	3
GS1 DataBar Expanded (GS1 DataBar Expanded, GS1 DataBar Expanded Stacked)	<input type="radio"/>
Convert GS1 DataBar to UPC/EAN	Disable

Composite	
Composite CC-C	Disable
Composite CC-A/B	Disable
Composite TLC-39	Disable
UPC Composite Mode	UPC Always Linked
Composite Beep Mode	Beep As Each Code Type is Decoded
GS1-128 Emulation Mode for UCC/EAN Composite Codes	Disable

2D Symbologies

Symbologies	Default Enable
PDF417	<input type="radio"/>
MicroPDF417	Disable
Code 128 Emulation	Disable
Data Matrix	<input type="radio"/>
Data Matrix Inverse	Regular
Decode Mirror Images (Data Matrix Only)	Auto
Maxicode	Disable
QR Code	<input type="radio"/>
QR Inverse	Regular
MicroQR	<input type="radio"/>
Aztec	<input type="radio"/>
Aztec Inverse	Inverse Autodetect
Redundancy Level	1
Security Level (UPC/EAN and Code 93)	1
Intercharacter Gap Size	Normal
Macro PDF Transmit/ Decode Mode Symbols	Passthrough Mode
Transmit Macro PDF Control	Disable
Escape Characters	None